



NEW



**Helical inline
Bevel helical
Parallel shaft helical**

rossi.com



A smarter way to drive

iFIT, the *i*nnovative, *i*nternational, *i*nterchangeable gearmotors designed for a world in motion. Equipped with compact IE3 premium efficiency electric motors (IEC or NEMA), available with *i*IoT based smart *i*nverter. A compact design solution, fully *i*nterchangeable with a superior quality to *i*Fit all *i*ndustrial applications *i*mproving companies' productivity. *i*Fit gearmotor is directly *i*ntegrated with your machine and, unlike most driving solutions with comparable

integrations, is fitting it with a real-time replacement without engineering costs. A wide range of design options to *i*Fit a smarter way to move your machines, more reliable than expected. Manufactured in our ISO-certified factories, the *i*FIT is the result of Rossi proven expertise in designing, reliable working processes and new state-of-the-art technologies.

Features

Benefits

Fully interchangeable with market standards	→	"Plug & Play" with no re-engineering costs
Made in Europe	→	Superior quality, minimum maintenance
Full range with robust cast iron housing	→	High performance and reliability: minimum deformation, no gearing misalignment, no vibration, and low noise level
Gear precision as per DIN/ISO 6 or better	→	Energy saving, low noise level, reduced backlash
New IE2, IE3 compact electric motors	→	Premium efficiency
High quality sealing solutions	→	Long lifetime, no oil leakage
Round shaped, smooth housing surface	→	Wash down capability
Higher torque	→	Up to 12% higher than competition

Additional benefits



- High Customer Value
- Short Lead Times for standard products
- 3 Years Guarantee

(as per our Guarantee terms)

Helical inline, Bevel helical & Parallel shaft helical

- Several mounting positions (B3, B6, ...)
- Constant and reduced backlash
- Torque up to 12% higher than competition
- Exactly same ratios as market standard
- Dedicated solutions for high radial loads
- Hardened and ground motor shaft lip seal raceway
- Metric or inch shafts

Product family	<i>ic</i>	<i>io</i>	<i>ip</i>
Size range	27... ÷ 97...	373 ÷ 973	27... ÷ 97...
T_{N2} [lb in]	1,210 ÷ 25,700	1,980 ÷ 43,100	1,280 ÷ 43,100
Fr_2 [lb]	950 ÷ 4,450	1,250 ÷ 9,000	1,012 ÷ 6,720
<i>i</i>	3.4 ÷ 290	5.4 ÷ 197	3.8 ÷ 282
P_{1mot} (4 poles) [hp]	4 ÷ 40	4 ÷ 40	4 ÷ 40



Several output flange dimensions as market standard



OIL SEALING AND PLUGS

- Gearboxes supplied with oil
- Advanced synthetic oil PAG (polyalkylene glycol) - Long oil life, maintenance and energy saving
- Oil drain and breather plugs
- Breather plugs with protection strip ready to use
- Oil level plugs



CERTIFICATIONS

- Products complying with ATEX
- Adapters complying with ATEX



PROTECTION/PAINTING

- RAL 5010 - Corrosivity Class C3 standard
- IP 55 standard



OPTIONS

- Universal mounting positions supplied with oil
- Strengthened low speed shaft
- Food grade oil
- IP 66 for motors
- Special paints suitable for aggressive environments on request
- Condition monitoring (coming soon)

Helical inline



Frame size	M_{N2} [lb in]	F_{r2} [lb]	Ratio i	Max applicable power (4 poles) [hp]
iC 272	1,210	950	3.4 ÷ 135	4
iC 273	1,270			
iC 372	1,800	1,110	3.4 ÷ 135	4
iC 373	1,890			
iC 472	2,830	1,220	3.8 ÷ 177	7.5
iC 473	2,960			
iC 572	4,110	1,600	4.4 ÷ 187	10
iC 573	4,430			
iC 672	5,580	1,700	4.3 ÷ 200	10
iC 673	5,930			
iC 772	7,400	2,230	5.3 ÷ 195	15
iC 773	8,190			
iC 872	15,500	3,800	5.3 ÷ 247	30
iC 873	14,600			
iC 972	29,600	4,450	4.5 ÷ 290	40
iC 973	25,700			

Bevel helical



Frame size	M_{N2} [lb in]	F_{r2} [lb]	Ratio i	Max applicable power (4 poles) [hp]
iO 373	1,980	1,250	5.4 ÷ 106	4
iO 473	3,980	1,320	5.8 ÷ 132	4
iO 573	5,930	1,700	6.6 ÷ 145	5.4
iO 673	8,190	2,800	7.3 ÷ 145	7.5
iO 773	15,500	3,550	7.2 ÷ 192	15
iO 873	26,650	6,000	7.2 ÷ 197	30
iO 973	43,100	9,000	8.7 ÷ 176	40

Parallel shaft helical



Frame size	M_{N2} [lb in]	F_{r2} [lb]	Ratio i	Max applicable power (4 poles) [hp]
iP 272	1,280	1,012	4.2 ÷ 141	2
iP 273	1,280			
iP 372	1,982	964	3.7 ÷ 128	4
iP 373	1,982			
iP 472	3,983	1,331	4.9 ÷ 191	4
iP 473	3,983			
iP 572	5,443	2,068	5.2 ÷ 200	7.5
iP 573	5,753			
iP 672	7,302	2,315	3.9 ÷ 228	7.5
iP 673	7,966			
iP 772	15,046	3,530	4.3 ÷ 282	15
iP 773	15,046			
iP 872	29,650	4,450	4.1 ÷ 271	30
iP 873	29,650			
iP 972	40,890	6,720	4.6 ÷ 277	40
iP 973	43,100			

iFit
Gearmotors

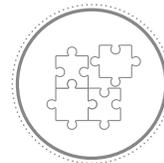
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dDrive
by Rossi



Electric motors

- Standard and brake motors
- IE3 class of the international efficiency standard (IEC 60034-30) \geq 1 hp
- IE2 class of the international efficiency standard (IEC 60034-30) \leq 0.75 hp
- Multivoltage, 2, 4 and 6 poles
- Aluminium frames
- Cable entry possible from two sides
- Motor insulation class F, rise temperature B



OPTIONALS

- Motor insulation class H
- Thermistor type thermal probes PTC
- Bi-metal type thermal probes
- Motor with connectors
- Anti-condensation heater
- Forced fan cooling (IC 416)
- Drip proof cover
- Double shaft extension
- Incremental encoder sin/cos
- Optional painting
- Optional protection grades IP 56 ... 66
-  motors certified to UL
- EISA Premium Efficiency (IE3)
- INMETRO ABNT NBR-17094-1 (IR3)



COMPLIANCE

- Test reports
- Machinery Directive 2006/42/EC
- Directive 2011/65/EC RoHS
- Directive «ErP» 2009/125/EC



PROTECTION/PAINTING

- RAL 5010 C3 paint as standard
(hard and smooth clinging painting)
- IP 55



INVERTER (on demand) **dDrive**

- Maximum overload: up to 200%
- Best sensor-less ability to handle overload on the market
- Flexibility in motor-mounted or wall-mounted installation
- Full “Plug & Play”
- Autotuning and Software programming and updating included
- In compliance with IE2 class ECODESIGN EN 50598 IEC/EN 60034-30-1 and Ecodesign Directive in accordance with IEC 61800-9-2
- Remote commissioning, monitoring and diagnostics, Bluetooth, App and Safety (STO)
- Communication and connection among several inverters
- A wide range of Field buses
- Comprehensive options range, components and design concept guarantee the best reliability and vibration resistance. Dust-tight and protected against water jets (IP 65)

Inverter



Monitoring app

Solutions for an evolving industry

In the global marketplace, our customers, investors, and partners value our products and services for two reasons: excellence and reliability. At Rossi we utilize change as a strategic lever for our growth.

“Solutions for an evolving industry” fully expresses

- Cutting-edge manufacturing
- Specialized housing machining
- Extensive systematic controls

our corporate philosophy: We are a flexible and dynamic reality, able to satisfy all requirements of a continuously evolving industrial world, thanks to our innovative solutions.

- Experience and know-how
- Excellence and innovation
- Reliable customer support.



We have a solution for every segment



Key figures



over **1,000** people around the world



5,000 customers worldwide



over **70** years of experience



50 million euros investments in new technologies and methodologies to improve manufacturing efficiency



17 affiliated companies



5 production facilities



8 assembly plants

After-sale service



Highly trained mechanics and support teams can ensure a fast and efficient after-sale service providing support worldwide.

Digital support



Rossi Drawings, Selector and Download area enable real-time access to your order tracking, invoices, spare part tables download and contact to our service. Fast and easy online access is available 24/7, in 5 languages.

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www.rossi.com

Quality

3 years warranty*



Our drive is to innovate and boost operations by manufacturing performing, precise, reliable and high-quality products all over the world. We are always one step forward in offering and developing solutions that can satisfy an unlimited number of application needs, even in the most demanding conditions.

* As per our warranty terms.

System certifications

ISO
9001:2015

ISO
14001:2015

ISO
45001:2023

Product certifications





Solutions for
an evolving
industry

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